UNIT-3

TRANSDERMAL DRUG DELIVERY SYSTEM

Points to be covered in this topic

- INTRODUCTION
- PERMEATION THROUGH SKIN
 - **FACTORS AFFECTING PERMEATION**
- **PERMEATION ENHANCERS**
 - **BASIC COMPONENTS OF TDDS**
 - **FORMULATION APPROACHES OF**
 - **TDDS**

TRANSDERMAL DRUG DELIVERY SYSTEM

INTRODUCTION

- Transdermal drug delivery systems (TDDS), also known as "patches," are dosage forms designed to deliver a therapeutically effective amount of drug across a patient's skin.
- TDD is a painless method of delivering drugs systemically by applying a drug formulation onto intact and healthy skin.
- The drug initially penetrates through the stratum corneum and then passes through the deeper epidermis and dermis without drug accumulation in the dermal layer.
- When drug reaches the **dermal layer**, it becomes available for **systemic absorption** via the dermal microcirculation.
- Transdermal delivery provides a leading edge over injectable and oral routes by increasing patient compliance and avoiding first pass metabolism respectively.





Transdermal delivery not only provides controlled, constant administration of the drug, but also allows continuous input of drugs with short biological half-lives and eliminates pulsed entry into systemic circulation, which often causes undesirable side effects.
Transdermal Patch



Stratum Corneum (15 µm) Epidermis (150 µm) Dermis (2 mm)



PERMEATION THROUGH SKIN:

The permeation through the skin occurs by the following routes-

- Transepidermal absorption.
- > Transfollicular (shunt pathway absorption).
- > A Clearance by local circulation.

Pathways of permeation through skin



Transepidermal Absorption

- Stratum corneum is the main resistance for absorption through this route. Permeation involves partitioning of the drug into the stratum corneum.
- Permeation through the skin depends upon the o/w distribution tendencies of the drug.
- Lipophilic drug concentrate in and diffuse with relative ease.



Transfollicular Absorption

- The **skin appendages (sebaceous and eccrine glands**) are considered as **shunts** for by passing the stratum corneum.
- Follicular route is important for permeation because the opening of the follicular pore is relatively large and sebum aids in the diffusion of the penetrant.
- Partitioning into the sebum followed by the diffusion to the depth of the epidermis is the mechanism.



Clearance by local circulation

- The earliest point of entry of drugs into the systemic circulation is within the papillary plexus in the upper epidermis.
- The process is thus regarded as the end point.
- FACTORS AFFECTING PERMEATION
- Physicochemical properties of the permeate molecule
- Partition co-efficient:
- Drug possessing both water and lipid solubility are favorably absorbed through the skin.

- Transdermal permeability co-efficient shows a linear dependence on partition co-efficient.
- Molecular size:
 - There is an inverse relationship existed between transdermal flux and molecular weight of the molecule.
 - The drug molecule selected as candidates for transdermal delivery tend to lie within narrow range of molecular weight (100-500 Dalton).
- ➢ PH condition:
- According to pH partition hypothesis, only the unionized form of the drugs can permeate through the lipid barrier in significant amounts.
- Solubility / Melting point:
 - Lipophilicity is a desired property of transdermal candidates and lipophilic molecules tend to permeate through the skin faster than monohydrophilic molecules.
- Drugs with high melting points have relatively low aqueous solubility at normal temperature and pressure.
- Physicochemical properties of the drug delivery system
- > The affinity of the vehicle for the drug molecules:
 - It can influence the release of the drug molecule from the carrier.
 - Solubility in the carrier determines the release rate of the drug.
- Composition of drug delivery system:
 - Composition of drug delivery system may affect not only the rate of drug release but also the permeability of the SC by means of hydration.
- Enhancement of transdermal permeation:
 - Due to the dead nature of the SC the release of the drug from the dosage form is less.

- Penetration enhancers thus can cause the physicochemical or physiological changes in SC and increase the penetration of the drug through the skin.
- Physiological and pathological condition of the skin:
- > Skin age:
- Foetal and infant skin appears to be more permeable than mature adult skin
- Therefore percutaneous absorption of topical steroids occurs more rapidly in children than in adults.
- Lipid film:
- The thin lipid film on skin surface is formed by the excretion of sebaceous glands and cell lipids like sebum, help in maintaining the barrier function of the SC.

Skin hydration:

- Hydration of SC can enhance transdermal permeability.
- > Skin temperature:
 - Raising skin temperature results in an increase in the rate of skin permeation.
 - Which are in contact with skin leading to an increase in percutaneous absorption.
- Cutaneous drug metabolism:
- After crossing the SC barrier, some of the drug reaches the general circulation in active form and because of the presence of metabolic enzymes present in the skin layers.
- It was reported that more than 95% of testosterone absorbed was metabolized as it present through the skin.

PERMEATION ENHANCERS

- These are compounds which **promote skin permeability** by altering the skin as a barrier to the flux of the desired penetrant.
- The flux of the drug (J) is given by-

J = D (dc)/(dx)

D = diffusion coefficient

C = conc of the diffusing species

x = spatial coordinate

* Classification of Permeation enhancers:-

Chemical Enhancers

Chemical permeation enhancers can work by one or more of the following three principle

- Relaxation of the extremely ordered lipid structure of the stratum corneum.
- Interacting with aqueous domain of bilayer of lipid.
- Enhanced partition of the drug, by addition of co-enhancer of solvent into the stratum corneum.
- Types of chemical enhancers
 - a. Solvents
 - b. Surfactants
 - Anionic surfactants: Dioctyl sulphosuccinate, Sodium laury, sulphate.
 - ✓ Non-ionic surfactants: Pluronic F127, Pluronic F68)
 - ✓ Bile salts: Sodium taurocholate, Sodium deoxycholate.
 - c. Binary systems: Propylene glycol, oleic acid
 - d. Miscellaneous chemicals: Urea, Calcium thioglycholate.

BASIC COMPONENTS OF TDDS:

1. Polymer Matrix:

The Polymer controls the release of the drug from the device. Possible useful polymers for transdermal devices are:

- a. Natural Polymers: e.g., cellulose derivatives, Zein, Gelatin, Shellac, Waxes, Proteins, Gums and their derivatives, Natural rubber, Starch etc.
- b. Synthetic Elastomers: e.g., polybutadieine, Hydrin rubber, Polysiloxane, Silicone rubber, Nitrile, Acrylonitrile, Butyl rubber, Styrenebutadieine rubber, Neoprene etc.
- c. Synthetic Polymers: e.g., polyvinyl alcohol, Polyvinyl chloride, Polyethylene, Polypropylene, Polyacrylate, Polyamide, Polyurea, Polyvinyl pyrrolidone, Polymethylmethacrylate, Epoxy etc.

2. Drug:

For successfully developing a transdermal drug delivery system, the drug should be chosen with great care.

Physicochemical properties:

- Should have a molecular weight less than 1000 Daltons.
- Should have affinity for both lipophilic and hydrophilic phases.
- Should have low melting point.

3. Permeation Enhancers:

- These are compounds which promote skin permeability by altering the skin as a barrier to the flux of a desired penetrant.
- Improve the diffusivity and solubility of drugs through the skin that would reversibly reduce the barrier resistance of the skin.

- These includes water, pyrolidones, fatty acids and alcohols, zone and its derivatives, alcohol and glycols, essential oils, terpenes and derivatives, sulfoxides like DMSO and their derivatives, urea and surfactant.
- 4 Pressure sensitive adhesives (PSA):
 - Fastening of all transdermal devices to the skin can be done by using a PSA,
 - The first approach involves the development of new polymers, which include hydrogel hydrophilic polymers, and polyurethanes.
 - The second approach is to physically or chemically modify the chemistries of the PSAs in current use (such as silicones, and acrylates).

5 Backings Laminates:

- Backings laminates are selected for appearance, flexibility and need for occlusion.
- Examples of backings are polyester film, polyethylene film and polyolefin film.
- It causes the TDDS to lift and may possibly irritate the skin during longterm use.

6 Release Liner:

- During storage the patch is covered by a protective liner that is removed and discarded before the application of the patch to the skin.
- The release liner is composed of a base layer which may be non-occlusive (e.g. paper fabric) or occlusive (e.g. polyethylene, polyvinylchloride).
- The liner should be chemically inert.

□ FORMULATION APPROACHES OF TDDS:

- Polymer membrane permeation controlled TDD system:
 - Drug reservoir sandwiched between drug impermeable backing laminate and rate controlling polymeric membrane.

- In drug reservoir compartment drug is dispersed homogeneously in a solid polymeric matrix(e.g. polyisobutylene),
- Suspended in a unleachable viscous liquid medium(e.g. silicon fluid) to form a paste like suspension.
- Rate controlling membrane is either a micro-porous or a nonporous polymeric membrane e.g. ethylene-vinyl acetate copolymer.
- Example of this type of patch are Estraderm(twice a week in treatment of postmenopausal syndrome) and Duragesic (management of chronic pain for 72 hrs)
- The intrinsic rate of drug release from this type of drug delivery system is defined by

{dq/dt}=Cr/1/Pm+1/Pa.

Where,

- Cr = Concentration of drug in the drug reservoir.
- Pa= Permeation Co-efficient of adhesive layer.
- Pm= Permeation Co-efficient of rate controlling membrane.
- For any micro porous rate controlling membrane,
- Pm approximately represents the sum of permeability co-efficient
- across the pores and polymeric material.
- Pa and Pm may be separately defined as Pa
- Polymer matrix diffusion controlled TDD system:
 - In this the drug reservoir is prepared by homogeneously dispersing drug particles in a hydrophilic (or) lipophilic polymer matrix.



- The resulting polymer matrix is then moulded into discs with defined surface area and controlled thickness.
- The medicated disc is then moulded onto an occlusive base plate in a compartment made up of a drug impermeable backing.
- Finally adhesive polymer is spread along the circumference of the film.
- Examples: Nitro-glycerine releasing transdermal therapeutic system at a daily dose of 0.5g/cm2 for angina pectoris.

Rate of drug release in this system is given by the equation

$dq/dt = {ACpDp/2t}1/2$

Where,

A = Initial drug loading dose

dispersed in polymer matrix

- Cp = Solubility of drug in Polymer
- Dp = Diffusivity of drug in Polymer since Cp is equal to Cr.



Adhesive Dispersion – Type Systems:

- This is a **Simplified form** of membrane Permeation–Controlled Systems
- In this system, drug and other selected excipients are directly incorporated into the adhesive solution.
- They are then mixed and casted as thin films and finally the solvent is evaporated by drying the film.
- The drug reservoir (film) is the then
- sandwiched between the banking
- laminate and rate –controlling
- adhesive polymer membrane.
- The rate of drug release from this system is given by,
 dq/dt = Cr.Ka/r.Da/ha Ka/r = Partition co-efficient for interfacial partitioning of



drug from reservoir layer to adhesive layer.

Microreservoir dissolution controlled TDD system:

- It is considered as the hybrid system of reservoir and matrix dispersion type drug delivery.
- In this system the drug reservoir is formed by first suspending the drug solids in aqueous solution of water-miscible drug solubilser e.g. polyethylene glycol
- Than homogeneously dispersing the drug suspension with controlled aqueous soluble lipophillic polymer by high shear mechanical force to form thousands of un-leachable microscopic drug reservoir.



UNIT-3

GASTRO RETENTIVE DRUG DELIVERY SYSTEM

Points to be covered in this topic

- ➡ □ INTRODUCTION
- → □ ADVANTAGES OF GRDDS
- **DISADVANTAGES**
 - → □ APPROACHES

GASTRO RETENTIVE DRUG DELIVERY SYSTEM

INTRODUCTION

- Gastro retentive drug delivery is an approach to prolong gastric residence time, thereby targeting site-specific drug release in the upper gastrointestinal tract (GIT) for local or systemic effects.
- Gastro retentive dosage forms can remain in the gastric region for long periods and hence significantly prolong the gastric retention time (GRT) of drugs.
- Gastro-retentive drug delivery systems provide efficient means of enhancing the bioavailability and controlled delivery of many drugs.

Polymer +

Effervescent agent

• Drugs which require increase in bioavailability and controlled delivery can be formulated by utilizing the novel concept GRDDS.

Need for gastro-retention:

- Drugs that are absorbed from the proximal part of the GIT.
- Drugs that are less soluble or that degrade at the alkaline pH.
- Drugs that are absorbed due to variable gastric emptying time.
- ✓ Treatment of peptic ulcers caused by H.Pylori infections.

ADVANTAGES OF GRDDS:

- This system offers improved bioavailability
- It reduces dose and dosing frequency.
- This system minimizes fluctuation of drug concentration in blood.
- This system helps in targeting of drugs
- Local action can be achieved in GIT. Eg. Antacids

- This system reduces the side effect.
- Sustained release can be achieved.
- Safest route of administration
- It is economic and can be used for wide range of drugs.

DISADVANTAGES

- This system should be administered with plenty of water.
- Drugs with solubility or stability problem in GIT can't be administered.
- Drugs, which undergoes first pass metabolism, are not suitable. e.g. Nifedipine.
- Drugs which are irritant to gastric mucosa are not suitable. E.g. Aspirin & NSAID.
- Drugs that absorb equally well through GIT. E.g. Isosorbide dinitrate, Nifidipine.

APPROACHES

- Floating system or Low density system:
 - Floating Drug Delivery Systems (FDDS) have a bulk density lower than gastric fluids and thus remain buoyant in the stomach for a prolonged period of time,
- Without affecting the gastric emptying rate and the drug is released slowly at a desired rate from the system,
- Results in an increase in the gastric residence time
- A better control of fluctuations in the plasma drug concentrations.
- Minimal gastric content needed to allow the proper achievement of the buoyancy retention
- A minimal level of floating force (F) is also required to keep the dosage form reliably buoyant on the surface of the meal.

- The floating force kinetics is measured using a novel apparatus by determining the resultant weight (RW).
- The object floats better if RW is on the higher positive side.

RW or F = F buoyancy - F gravity

= (Df - Ds) gV,

RW = total vertical force,

Df = fluid density,

Ds = object density,

V = volume and

g = acceleration due to gravity.



- Based on the mechanism of buoyancy, two different technologies have been used in development of floating drug delivery systems. These include:
 - a) Non-Effervescent system.
 - b) Effervescent system.
- The Non-effervescent FDDS is based on mechanism of swelling of polymer or bio-adhesion to mucosal layer in GI tract.
- A drug delivery system can be made to float in the stomach by incorporating afloating chamber, which may be filled with vacuum, air or inert gas.

- The gas in floating chamber can be introduced either by volatilization of an organic solvent or by effervescent reaction between organic acids and bicarbonate salts
- Inflatable gastrointestinal delivery systems
 - These systems are incorporated with an inflatable chamber, which contains liquid ether that gasifies at body temperature to inflate the chamber in the stomach.
 - These systems are fabricated by loading the inflatable chamber with a drug reservoir, which can be a drug, impregnated polymeric matrix, then encapsulated in a gelatin capsule.
 - After oral administration, the capsule dissolves to release the drug reservoir together with the inflatable chamber.
 - The inflatable chamber automatically inflates and retains the drug reservoir compartment in the stomach. The drug is released continuously from the reservoir into gastric fluid.



Bioadhesive Systems

- Bio/mucoadhesive systems are those which bind to the gastric epithelial cell surface or mucin
- Serve as a potential means of extending the Gastro retention of drug delivery system(DDS) in the stomach
- Increase the intimacy and duration of contact of drug with the biological membrane.

- A bio/muco-adhesive substance is a natural or synthetic polymer produce an adhesive interaction based on hydration-mediated, bonding mediated or receptor mediated adhesion with a biological membrane or mucus lining of GI mucosa.
- The binding of polymers to the mucin-epithelial surface can be subdivided into three broad categories-
 - 1. Hydration-mediated adhesion
 - 2. Bonding-mediated adhesion
 - 3. Receptor-mediated adhesion

High Density Systems

- These systems with a density of about 3 g/cm3 are retained in the antrum part of the stomach and are capable of withstanding its peristaltic movements.
- The only major drawbacks with such systems is that it is technically difficult to manufacture such formulations with high amount of drug (>50%) and to achieve a density of about 2.5 g/cm³.
- This approach involves formulation of dosage forms with the density that must exceed density of normal stomach content.
- These formulations are prepared by coating drug on a heavy core or mixed with inert materials such as iron powder, barium sulphate.
- A density close to 2.5 gm/cm3 seems necessary for significant Intragastric floating system prolongation of gastric residence time.





High-density system (density > 1 g.cm")

APPLICATION:

Gastro-retentive drug delivery system offer several applications as follows:

- Bioavailability:
- The bioavailability is significantly enhanced in comparison to the administration of non-GRDDS controlled release polymeric formulations.
- Site Specific Drug Delivery Systems:
- These systems are particularly advantageous for drugs those are specifically absorbed form intestine e.g. Furosemide.
- The controlled, slow delivery of drug to the stomach.
- It reduces the side effects.
- Prolonged gastric availability from a site directed delivery system may also reduce the dosing frequency.
- Sustained Drug Delivery:
- In this system, dose large and passing from pyloric opening is prohibited.
- New sustained release floating capsules of nicardipine hydrochloride were developed and were evaluated in vivo.
- Plasma concentration time curves shows a longer duration for administration (16 hours) in the sustained release floating capsules as compared
- Minimize adverse activity at the colon:
- Retention of the drug in the HBS systems at the stomach minimizes the amount of drug that reaches the colon.
- Thus, undesirable activities of the drug in colon may be prevented.

UNIT-3

NASOPULMONARY DRUG DELIVERY SYSTEM

Points to be covered in this topic

INTRODUCTION TO NASAL ROUTES

OF DRUG DELIVERY

INTRODUCTION OF PULMONARY

ROUTES OF DRUG DELIVERY

GINERAL FORMULATION OF INHALERS

NASAL SPRAYS

-----> **NEBULIZERS**

NASOPULMONARY DRUG DELIVERY SYSTEM

INTRODUCTION TO NASAL ROUTES OF DRUG DELIVERY:

 Nasal route of drug delivery has been considered as a potential administration route to achieve faster and higher level of drug absorption.



- It is permeable to more compounds than the gastrointestinal tract due to lack of enzymatic activity.
- It is a useful delivery method for drugs that are active in low doses and show minimal oral bioavailability such as proteins and peptides.
- For many years, drugs have been administered nasally for both topical and systemic action.
- Topical administration includes the treatment of congestion, rhinitis, sinusitis and related allergic or chronic conditions.
- The intranasal administration of drugs is an effective way for the systemic availability of drugs as compared to oral and intravascular routes of administration.
- It provided fast and extended drug absorption than oral and parenteral administration.
- Therapeutic classes of drugs delivered include analgesics (morphine), cardiovascular drugs, hormones.



Advantages

- Drug degradation that is absent.
- Hepatic first pass metabolism is avoided.
- Rapid drug absorption and quick onset of action can be achieved.
- The **bioavailability** of larger drug molecules can be improved.
- Drugs that orally not absorbed can be delivered by nasal drug delivery.

INTRODUCTION OF PULMONARY ROUTES OF DRUG DELIVERY:

- PDD systems are known to be able to simply deliver the drug to the required site in the body directly or to other distant sites through the bloodstream.
- The lungs provide a huge surface area of alveoli with rich capillary network, which acts as an excellent absorbing surface for administration of drugs.
- Throughout the past several years, rapid onset of action and higher efficiency has been responsible for the success of pulmonary delivery system for symptomatic relief in treatment of asthma and chronic obstructive pulmonary disease (COPD).



Advantages:

- Have very negligible side effects.
- **Onset of action is very quick** with pulmonary drug delivery.

- Degradation of drug by liver is avoided in pulmonary drug delivery.
- The ability to **nebulize viscous drug formulations** for pulmonary delivery, thereby overcoming drug solubility issues.
- Increased drug delivery efficacy due to size-stable aerosol droplets.
- Liposomal drug formulations remain stable, when nebulized.
- Ability to nebulizer protein-containing solutions.
- Inhaled drug delivery puts drug where it is needed.
- **FORMULATION OF INHALERS:**
- Dry power inhalers:
 - The dry-powder-inhalers are designed to deliver drug/excipients powder to the lungs.
 - Dry powder inhalers (DPIs) are devices through which a dry powder formulation of an active drug is delivered for local or systemic effect via the pulmonary route.
 - Dry powder inhalers are bolus drug delivery devices that contain solid drug, suspended or dissolved in a non polar volatile propellant or in dry powder inhaler that is fluidized when the patient inhales.
 - These are commonly used to treat respiratory diseases such as asthma, bronchitis, emphysema and COPD and have also been used in the treatment of diabetes mellitus.
 - Excipients used in DPI are used as carrier for Active Pharmaceutical Ingredient (API). Most commonly used carrier is Lactose Monohydrate.

Particle size

Formulation of DPI mainly includes following three steps;

a. API Production

- ✓ The important requirement of API in case of DPI is particle size.
- ✓ Particle size of drug should be less than 5 μ m.
- \checkmark It should be in the range of 2-5 μ m.

b. Formulation of API with or without carriers.

- The part of carrier in DPI is enhancing the flow property of powder.
- After drug and carrier have separately been brought to their desired forms, they are combined in the blending process.

c. Integration of the formulation into device

- After the formulation has been blended,
 - it is filled into capsules.

Currently there are two

types:

Unit dose devices:

Multi dose Devices:

nding process



Pressurized Metered Dose Inhalers:

- A metered-dose inhaler (MDI) is a device that delivers a specific amount of medication to the lungs.
- It is the most commonly used delivery system for treating asthma, chronic obstructive pulmonary disease (COPD) and other respiratory diseases.
- The medication in a metered dose inhaler is most commonly a bronchodilator, corticosteroid or a combination of both for the treatment of asthma and COPD.



- Pressurized metered aerosols may be formulated as either solutions or suspensions of drug in the liquefied propellant.
- Compared with suspension formulations, solution MDIs offer the benefits of homogenous formulation.
- The basic requirements for formulation of MDIs are containers, propellants, and metering valve.
- Filling Metered Dose inhaler : filled by liquefying the propellant at reduced temperature or elevated pressure.
- In cold filling , active compound , excipients and propellant are chilled and filling at about -60'
- Additional propellant is then added at the same temperature.

NASAL SPRAYS

- Most of the pharmaceutical nasal preparations on the market containing solutions, emulsions or suspensions are delivered by metered-dose pump sprays.
- Nasal sprays, or nasal mists, are used for the nasal delivery of a drug or drugs, either locally to generally alleviate cold or allergy symptoms such as nasal congestion or systemically.
- Although delivery methods vary, most nasal sprays function by instilling a fine mist into the nostril by action of a hand-operated pump mechanism.





- The three main types available for local effect are: antihistamines, corticosteroids, and topical decongestants
- Metered- dose pump sprays include the container, the pump with the valve and the actuator.
- The dose accuracy of metered-dose pump sprays is dependent on the surface tension and viscosity of the formulation.
- For solutions with higher viscosity, special pump and valve combinations are on the market.



NEBULIZERS:

- A device converts liquids into aerosols that can be inhaled into the lower respiratory tract.
- Nebulizers are used in aerosol drug delivery produce a poly-disperse aerosol where the drug delivered in the particles size range 1-5 μm in diameter.
- Most Nebulizers use compressed air for atomization, but some use ultrasonic energy.
- There are following three main types of nebulizers commercially available.
- Jet Nebulizer:
 - ✓ This uses compressed gas to make an aerosol (tiny particles of medication in the air).
 - ✓ Jet nebulizers are applicable for acute and domiciliary treatment of various respiratory diseases, pediatric and adult medical practices.
 - These types of nebulizers required 2-10 L\min withdraw medication

a capillary tube from the reservoir of the nebulizer.

It may cause generate a wider range of particles which blasted into one or more baffles (to convert larger particles to smaller particles) out of suspension and return them to nebulizer.





Ultrasonic Nebulizer.

- This makes an aerosol through highfrequency vibrations.
- The particles are larger than with a jet nebulizer.
- ✓ Ultrasonic nebulizers incorporate a piezoelectric crystal vibrating at high frequencies (1-3 MHz) to produce an aerosol.
- Ultrasonic nebulizers work on the principle that converts electrical energy to high-frequency vibrations using a transducer.

- This nebulizer generates
 vibrations, which are
 transferred to solution
 surface that would
 create waves, and those
 waves produce aerosol.
- ✓ We can say that these types of nebulizers are large volume nebulizers to deliver hypertonic saline for sputum inductions.



Mesh Nebulizer.

- ✓ Mesh nebulizers contain apertures or aperture plate; when we applied force, it will generate aerosol.
- They force liquid medications through multiple apertures in a mesh or aperture plate to generate aerosol.
- Comparisons of mesh and ultrasonic nebulizers demonstrated similar drug delivery in simulated ventilator-dependent patients.
- ✓ Mesh nebulizers are more efficient than jet nebulizers and can provide higher drug doses to patients.
- ✓ The efficiency of mesh nebulizers is affected by various factors like size

